



## QUALITY STANDARDS FOR VISCOSE RING SPUN YARN

<b>Nominal Count</b>	<b>Ne</b>	<b>20s Viscose</b>	<b>30s Viscose</b>	<b>40s Viscose</b>
Actual Count		19.98	29.98	39.95
Count CV%	%	1.15	1.20	1.28
Strength CV%	%	3.5	3.6	4.0
CSP (minimum)		2800	2700	2400
<b>Uster &amp; Imperfection</b>				
U%	%	8.5	9.3	10.2
Thin (-50%)	No.	0	1	2
Thick (+50%)	No.	5	5	15
Neps (+200%)	No.	18	40	45
Total Imp./Km	No.	23 ± 5	46 ± 6	62 ± 10
<b>Hairiness Value</b>				
Hairiness	%	6.5 ± 0.3	5.1 ± 0.3	4.9 ± 0.3
Objectionable faults	No.	0	0	0
T.P.M.	No.	581	694	826

\* The above are tentative Quality specifications

\* Results are before conditioning